

STANDARD REFERENCE:
EN 10263-2: 2001

RODACCIAI REFERENCES AND COMPARABLE STANDARDS

	EUROPE		ITALY	GERMANY		FRANCE	UK	USA
	EN 10263-2: 2001		(UNI 7356 - 74)	(DIN 1654-2: 89)		(NFA 35-564: 83)	-	ASTM
	Grade	N°		Werkstoff	N°			
SB4	C4C	1.0303	CB 4 FF	QSt 32 - 3	1.0303	XC 6 FF	-	-

CHEMICAL COMPOSITION (CAST ANALYSIS) (%)

C	Si/ max	Mn	P/ max	S/ max	Al
0,02÷0,06	0,10	0,25÷0,40	0,020	0,025	0,020÷0,060

MECHANICAL PROPERTIES

Size mm	Delivery condition									
	Untreated (+U) or Untreated + Peeled (+U +PE)		Spheroidized (+AC) or as Treated + Peeled (+AC +C)		Cold Drawn (+U +C)		Cold Drawn + Spheroidized + Skin Passed (+U +C +AC + LC)		Spheroidized + Cold Drawn (+AC +C)	
	R _m (MPa) max	Z (%) min*	R _m (MPa) max	Z (%) min*	R _m (MPa) max	Z (%) min*	R _m (MPa) max	Z (%) min*	R _m (MPa) max	Z (%) min*
≥2 ≤5	-	-	-	-	-	-	360	73	-	-
>5 ≤10	390	70	330	75	470	66	350	73	410	70
>10 ≤40	390	70	330	75	460	66	350	73	400	70
>40 ≤100	390	70	330	75	-	-	-	-	-	-

* for reference only

WORKING TEMPERATURES RECOMMENDED

Operation	Hot forgings deformation	Soft annealing
°C	800÷1100	650÷700

